

**CAFRO Bond System**

Cafro Bond System is the innovative managing method of Cafro’s resin bonds: 4 bond families dedicated in a numeric scale - odd number for Diamond and even numbers for CBN - which defines quickly, easily and intuitively the optimized solution to your specific grinding operation.

**PRO**

Cafro Bond System’s family with the highest edge retention characteristics, always guaranteeing free cutting ability and silent cut.

**CNC**

Optimized for applications on CNC machines where high removal rate coupled with profile retention and low absorption are required.

**UNI**

A strong free cutting ability allows its use in a wide range of applications: ideal for example for large diameter wheels and centerless grindings.

**DRY**

Developed for dry grindings, thanks to its cold cutting ability it is suggested also for applications with large contact areas.

	DIAMOND	OPERATION	CBN	
Hardness Cutting ability	PRO 7	Tenuta di spigolo	PRO 8	Cutting ability Hardness
	PRO 5		PRO 6	
	PRO 3	Profilatura	PRO 4	
	PRO 1		PRO 2	
	CNC 7	Grande asportazione	CNC 8	
	CNC 5		CNC 6	
	CNC 3	Affilatrici CNC	CNC 4	
	CNC 1		CNC 2	
	UNI 7	Affilatrici Universali	UNI 8	
	UNI 5		UNI 6	
UNI 3	Rettifiche in Piano	UNI 4		
UNI 1		UNI 2		
DRY 7	Affilatura a Secco	DRY 8		
DRY 5		DRY 6		
DRY 3	Grandi Superfici di Contatto	DRY 4		
DRY 1		DRY 2		